



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2621**Job Sheet 183863****Part No:** D2621**Job Qty:** 10 ea**Part Name:** Latch Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP: C 02.02.28 Added inspection level 8 and level 5 SM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs	10/5/18	10/5/18	0.00	0.23	Waterjet 1		SCD 8/09/30
120	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC8		38
130	HandFinish	10 pcs	10/5/18	10/5/18	0.00	0.17	HandFinish1		DR 18/10/1
140	Powdercoat	10 pcs	10/5/18	10/5/18	0.00	0.12	Powdercoat4		BL 18-10-18
150	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC3		OCT 04 2018
160	Packaging	10 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3	ST009 80	OCT 04 2018
170	QC21-SA	10 Ea	10/5/18	10/5/18	0.00	0.00	QC21		21 OCT 05 2018

Part Op 100 - 1-Cut as per Dwg D2621

Descriptions: 140 - START TIME: 11:45

OCT 300 FINISH: D.I.S. 113539

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	.6250 sf (.0625 ea)	100-Waterjet	SC70814

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M5052H32S.040	1	73	0

DAKI
AEROSPACE

1270 AIRCRAFT STREET
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@daki.com
www.dakiaerospace.com

Container No: S114702



Part: D2621

Job No: 183863

Serial No/Batch: S114702

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/30/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Latch Plate	2.130inches $\pm$ 0.010	2.140 2.120	2.132	
2	Latch Plate	0.310inches $\pm$ 0.010	0.320 0.300	0.309	
3	Latch Plate	3.380inches $\pm$ 0.010	3.390 3.370	3.382	
4	Latch Plate	0.250inches $\pm$ 0.010	0.260 0.240	0.250	
5	Latch Plate	0.984inches $\pm$ 0.010	0.994 0.974	0.988	
6	Latch Plate	0.573inches $\pm$ 0.010	0.583 0.563	0.572	
7	Latch Plate	4.000inches $\pm$ 0.010	4.010 3.990	4.002	
8	Latch Plate	0.125inches $\pm$ 0.010	0.135 0.115	0.125	

Plex 9/27/18 2:25 PM Dart.Gagnon.Michelle